



WB ACACIA OIL – CLEAR BASE

50-CVN-2153

WB Acacia Oil – Clear Base is a water-based oil designed for wooden outdoor furniture that can be cured under ambient conditions. It can be tint with WB color paste to create color variance finishing. This product is both a sealer and a topcoat formulation in one. It is formulated to be ready to use and fast drying.

TECHNICAL DATA:

Main components	Modified Acrylic Emulsion
Type	Water-based
Code Number	50-CVN-2153
Color	Milky
Flash Point	> 94°C
Specific Gravity	1.02 ± 0.05
Solids By Weight	14.49 ± 2.00%
pH	7.0 – 9.0
Pot life	N/A
Virgin Viscosity	Ready to use at 9-13 second by Ford Cup #4 at 25°C.
Mixing Ratio	Add 0.7% WB Crosslinker 649-JVN-008.
Dry schedule	120-150 minutes air dry 30-35C Light sand before dipping 2 nd coat Notes: weather condition, air ventilation and humidity would effect to dry condition)
Storage temperature	5 - 35°C
Relative humidity	Optimum range 40-75%
Application	Dipping 2x and hang
Retarder Reducer	Use PG 50-XVN-2139 at 1-2% if RH < 40%
Directions For Use	The WB Acacia Oil – Clear Base is to be <u>STIRRED WELL</u> before use.
Shelf Life	6 months in sealed container under shelter

**Clean-up**

Water

Disposal note

Only residue emptied cans can be disposed via recycling. Liquid wastes must be disposed of according to national regulations.

2017-Feb-11 V1

The statements in our technical data sheets are based on our present knowledge showing without any obligation the applications of our products. Actual dilution rates and viscosities may vary due to specific customer requirements or application processes. We urge the user of our materials conduct confirmatory test to determine final suitability for their specific and use.